

PRODUCT DATA SHEET

DURO-LAST SCUPPERS

Description:

Duro-Last® Patented Prefabricated Scuppers (available in white, gray and tan colors) are fabricated from a high tenacity low shrink weft inserted 18 x 14, 1000 Denier polyester fabric that has been coated with a proven thermoplastic alloy.

Hot air seaming eliminates the need for chemicals, torches and other unsafe, non-manageable seaming systems. All Duro-Last® Scuppers are heat welded (hot-air) and prefabricated using Duro-Last® Patented Outside Corners to eliminate field welds in the critical corner area(s). The chart below shows the minimum scupper size available.

Installation:

Duro-Last® Scuppers are easily heat-welded (hot-air) to the field membrane. Scuppers are pre-manufactured so that adequate material is allowed for field welding to the Duro-Last® roof membrane and wall flashing. The liner shall be inserted into the roof scupper opening and heat welded to the roof cover and wall flashing. Termination bar or fascia bar shall then be used to attach the remaining edges of the closed-style scupper liner to the outer face of the parapet. Duro-Last® Duro-Caulk shall be applied to all edges of the termination bar on the exterior of the wall. Roof scuppers shall be furnished by Duro-Last®, Inc.

On an enclosed end scupper box, the Duro-Last® deck and parapet materials must be terminated with termination bar, strip mastic, and caulk before the prefabricated scupper is installed. The opening must also be completely covered with sealant/water block to provide for the adhering of the scupper liner. (See details 2030, 2040, & 2060)

Be sure to install the scupper so that any welds or riveted seams are not at the bottom of the scupper.

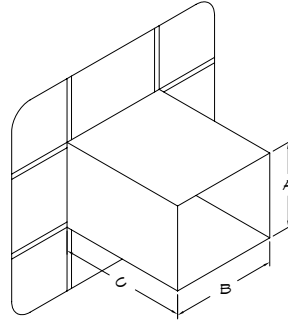
Notes:

- Standard scuppers are available with Single Skirted (open) & Double Skirted (closed).
- Vinyl Coated Metal scuppers are available in Single Skirted, Double Skirted and Flanged options.
- Contact Duro-Last for additional options that are available for customizing scuppers.

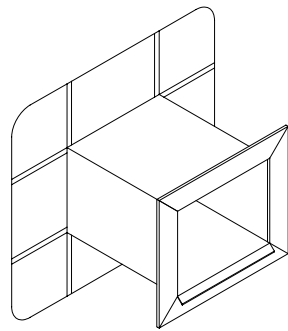
For more information on these and other Duro-Last Products, contact the Duro-Last Engineering Services Department.

E-Mail: engineering@duro-last.com

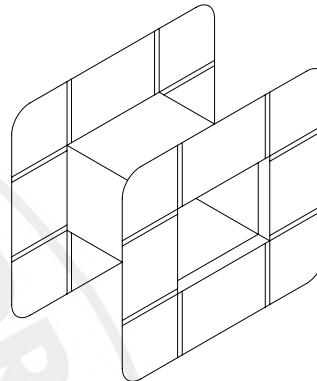
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- Open Style (1-skirt)
- Available in both Membrane and Vinyl Coated Metal Styles.
- Vinyl coated metal can be ordered in white, tan, or gray.



- Open Style (1-skirt)
- Available as Vinyl Coated Metal only.
- Vinyl coated metal can be ordered in white, tan, or gray.
- Metal Flange can be ordered in any of the standard kynar colors.



- Closed Style (2-skirts)
- Available in both Membrane Styles and Vinyl Coated Metal Styles.
- Vinyl coated metal can be ordered in white, tan, or gray.

Minimum sizes for scuppers are as follows:

A = Height = 3.5"
B = Width = 3.5"
C = Length* = 2"
Skirt = 6"

*Distance through wall



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